

F-Series¹ performance validated compressed air & gas filtration flow capacity: 8 - 1500 scfm (13 - 2550 Nm³/hr)

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F-Series¹ performance validated compressed air & gas filter elements

F¹

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Leading edge technology and more than 100 years of **experience**...nano-purification solutions, your world-class provider of state-of-theart compressed air and gas solutions to industry.

Our commitment at n-psi is to work alongside our **customers** and provide unique solutions with the highest quality products to solve your specific challenges.

A wealth of experience and leading edge products are only part of the equation. n-psi realize that world-class customer **service** is the most important component to any successful business.

Experience.Customer.Service...n-psi



Clean and Dry

Clean and dry compressed air is essential in every efficient and profitable manufacturing and process operation worldwide. nano-purification solutions' vast experience includes food, beverage, chemical, laboratory, medical and natural gas applications.

n-psi understands your needs and has created the nano range of high-performance, energy-saving compressed air and gas purification products to provide clean and dry compressed air and gases at an affordable price with unrivaled reliability.





Tested to ISO 12500 standards, the nano filter range has been independently validated to guarantee the highest levels of air quality making the F-Series¹ your premier filtration solution.





Advances in filter media provide enhanced filtration performance. These improvements mean reduced pressure loss, increased efficiency levels and lower energy costs.

nano F-Series¹ compressed air & gas filtration

Clean and oil-free compressed air is easily achieved with the new range of F-Series¹ performance validated compressed air and gas filters.

nano F-Series¹ filters provide:

- Improved filtration for your compressor room or point of use application
- Reliable & efficient liquid & particulate removal with low pressure drop
- Space saving design no tie rod allows easy bowl removal
- Five element grades from 25 to 0.01 micron
- Nineteen models from 8 to 1500 scfm at 100 psig
- A comprehensive range of accessories for every application

Reliability is built in... backed by a 1 year element warranty and a 10 year housing warranty!

Design. Performance. Validation.

Optimized Design

Optimized performance is assured through extensive Computer Aided Design technology, finite element analysis & computational fluid dynamics.

1000 hour neutral salt spray test for corrosion resistance to ISO 9227:2006.

Burst pressure tested to a 5:1 safety factor.

100% tested for pressure leaks.

Fine coalescing filters are 100% tested for aerosol integrity.

Performance Standards

The nano F-Series¹ filters are available in a complete range of contaminant removal grades designed to meet or exceed compressed air purity requirements throughout the industry.

Designed to exceed the ISO 8573-1 standards for compressed air purity & the ISO 12500 Series International standard for compressed air filter testing.

Independent Validation

Filtration performance is validated & tested by independent laboratories in accordance with international filtration & safety standards.

Manufactured in ISO 9001 approved facilities.

Independently validated to ISO 12500. See our validation brochure for full details and a copy of the test report.

The nano F-Series1 filters carry CRN (Canadian Registration Numbers) for approved use in every province of Canada.

F-Series¹ compressed air & gas filters – in detail

Filter element features

Double element o-ring Prevents contaminant by-pass.

Stainless steel cylinders Provide strength, rigidity & corrosion resistance.

Spiral wound inner coil Provides extra strength on larger elements.

Deep bed filter media Provides low differential pressure resulting in improved energy efficiency & long element life.

Hydrophobic & oleophobic Borosilicate glass microfiber media repels oil & water for improved coalescing performance.

Anti re-entrainment layer Optimizes liquid drainage & minimizes differential pressure.

Outer Drainage Lager Compatible with synthetic lubricants & prevents oil carry over.

Ultrasonic seam welded elements Ensures element strength & integrity.

Air distribution duct Provides uniform air flow, resulting in lower differential pressure & improved filtration & flow dynamics.

Drop-fit, self locating elements No tie rod simplifies element change out & reduces access requirements for bowl removal.

Corrosion resistant endcaps Color coded to provide easy & accurate filtration grade identification.

Lower annular location ring

Prevents element vibration, improves stability in reverse flow (dust removal) applications & improves drainage.



Filter housing features

Extensive range Ports from ¼" to 3" in both NPT & BSP, & flow capacities up to 1500 scfm.

Compact design Allows installation in confined spaces.

Modular design Enables easy & compact installation of multiple filters.

> Aluminum die cast housing Pressure die casting provides enhanced strength & long life.

E-coat™ Internal Coating Advanced process provides exceptional corrosion resistance.

Powder coated exterior Provides a tough and abrasion resistant surface.

Secure bowl connection Three full turns ensure head is safety connected to bowl.

> High nitrile rubber seals Provide enhanced resistance in challenging environments & applications.

Large condensate reservoir Provide quiet zone for bulk oil collection.

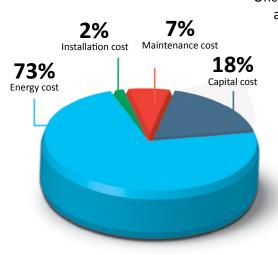
Automatic drain standard Includes manual override for testing & depressurization.

> Hexagon spanner locator For simple bowl removal.

No tie rod For minimum maintenance access.

Chemically compatible design For use with all oil flooded or oil-free compressors.

system performance



energy efficiency

Once you have a well designed compressed air system with suitable air treatment and filtration, it is vital to maintain and monitor that system. Over the ten-year life of a compressor, the cost of energy to run the system far outweighs the capital investment. Maintenance accounts for only 7% of the total costs, yet this is a crucial activity for maximizing the energy efficiency of any compressor.

Repeated exposure to oil, vapor and particulate matter can, over time, cause the filter elements to become clogged. This creates an increase in pressure drop compromising not only performance but also resulting in an increase in energy cost.



Pop up differential pressure indicator



Automatic drain with manual override





Filter mounting accessories



Differential pressure gauge



Elements change out label



optimized filtration

Every 10 psig of pressure drop represents a 5% increase in compressor energy costs. It is vital to observe a scheduled maintenance program which includes the replacement of filter elements.

We recommend that filter elements are replaced at least every 12 months (six months for activated carbon). All filters and elements are supplied with an element change out label which adheres to the filter housing and shows when the next change should take place.

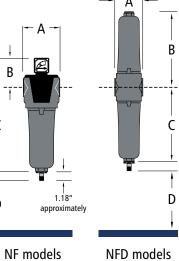
Source: Carbon Trust

sizing & specifications

| Filter Model | Maximum Rated Flow | | Inlet & Outlet Connections | Dimensions inches (mm) | | | | Approximate Weight | | Replacement Element kit | |
|---------------------------------------------------------|--------------------|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|-------------|-------------|-------------|-----------------------|------|----------------------------|--|
| | scfm | Nm³/h | NPT | А | В | С | D | lbs | kg | | |
| NF Series - Coalescing, Particulate or Activated Carbon | | | | | | | | | | | |
| NF0008 (grade) | 8 | 13 | 1⁄4" | 1.97 (50) | 0.71 (18) | 5.98 (152) | 2.96 (75) | 0.7 | 0.3 | E0008 (grade) | |
| NF0015 (grade) | 15 | 25 | 1⁄4" | 1.97 (50) | 0.71 (18) | 5.98 (152) | 2.96 (75) | 0.7 | 0.3 | E0015 (grade) | |
| NF0025 (grade) | 25 | 42 | 1⁄4" | 2.75 (70) | 0.98 (25) | 7.52 (191) | 3.35 (85) | 1.3 | 0.6 | E0025 (grade) | |
| NF0035 (grade) | 35 | 59 | 3/8″ | 2.75 (70) | 0.98 (25) | 7.52 (191) | 3.74 (95) | 1.3 | 0.6 | E0035 (grade) | |
| NF0050 (grade) | 50 | 85 | 1/2" | 2.75 (70) | 0.98 (25) | 9.13 (232) | 5.31 (135) | 1.5 | 0.7 | E0050 (grade) | |
| NF0070 (grade) | 70 | 119 | 1/2" | 3.94 (100) | 1.38 (35) | 10.87 (276) | 6.10 (155) | 3.5 | 1.6 | E0070 (grade) | |
| NF0085 (grade) | 85 | 144 | 3/4" | 3.94 (100) | 1.38 (35) | 10.87 (276) | 6.10 (155) | 3.5 | 1.6 | E0085 (grade) | |
| NF0125 (grade) | 125 | 212 | 3/4" | 3.94 (100) | 1.38 (35) | 15.59 (396) | 8.86 (225) | 4.4 | 2.0 | E0125 (grade) | |
| NF0135 (grade) | 135 | 229 | 1″ | 3.94 (100) | 1.38 (35) | 15.59 (396) | 8.86 (225) | 4.4 | 2.0 | E0135 (grade) | |
| NF0175 (grade) | 175 | 297 | 1″ | 3.94 (100) | 1.38 (35) | 15.59 (396) | 10.83 (275) | 4.4 | 2.0 | E0175 (grade) | |
| NF0280 (grade) | 280 | 476 | 1¼" | 4.80 (122) | 1.65 (42) | 18.11 (460) | 12.60 (320) | 6.2 | 2.8 | E0280 (grade) | |
| NF0325 (grade) | 325 | 550 | 11/2" | 4.80 (122) | 1.65 (42) | 18.11 (460) | 12.60 (320) | 6.2 | 2.8 | E0325 (grade) | |
| NF0400 (grade) | 400 | 680 | 11/2" | 5.75 (146) | 2.05 (52) | 18.98 (482) | 12.80 (325) | 9.2 | 4.2 | E0400 (grade) | |
| NF0450 (grade) | 450 | 765 | 2″ | 5.75 (146) | 2.05 (52) | 18.98 (482) | 12.80 (325) | 9.2 | 4.2 | E0450 (grade) | |
| NF0700 (grade) | 700 | 1190 | 2″ | 5.75 (146) | 2.05 (52) | 30.91 (785) | 24.80 (630) | 13.9 | 6.3 | E0700 (grade) | |
| NF0850 (grade) | 850 | 1445 | 21⁄2″ | 8.27 (210) | 2.60 (66) | 23.43 (595) | 16.14 (410) | 18.7 | 8.5 | E0850 (grade) | |
| NF1000 (grade) | 1000 | 1700 | 3″ | 8.27 (210) | 2.60 (66) | 23.43 (595) | 16.14 (410) | 18.7 | 8.5 | E1000 (grade) | |
| NF1250 (grade) | 1250 | 2125 | 3″ | 8.27 (210) | 2.60 (66) | 32.09 (815) | 24.80 (630) | 23.1 | 10.5 | E1250 (grade) | |
| NF1500 (grade) | 1500 | 2550 | 3″ | 8.27 (210) | 2.60 (66) | 38.39 (975) | 30.91 (785) | 26.4 | 12.0 | E1500 (grade) | |
| NFD (Duplex) Series | - 0.01 micro | n Coalescir | ng & Activated | Carbon | | | | | | | |
| NFD25 | 25 | 42 | 1⁄4" | 2.75 (70) | 6.42 (163) | 6.26 (159) | 3.35 (85) | 2.0 | 0.9 | E0025 - M01/AC | |
| NFD35 | 35 | 59 | ³ /8″ | 2.75 (70) | 6.42 (163) | 6.26 (159) | 3.74 (95) | 2.0 | 0.9 | E0035 - M01/AC | |
| NFD50 | 50 | 85 | 1/2" | 2.75 (70) | 8.03 (204) | 7.87 (200) | 5.31 (135) | 2.2 | 1.0 | E0050 - M01/AC | |
| NFD70 | 70 | 119 | 1/2" | 3.94 (100) | 9.45 (240) | 9.29 (236) | 6.10 (155) | 5.1 | 2.3 | E0070 - M01/AC | |
| NFD85 | 85 | 144 | 3/4" | 3.94 (100) | 9.45 (240) | 9.29 (236) | 6.10 (155) | 5.1 | 2.3 | E0085 - M01/AC | |
| NFD125 | 125 | 212 | 3/4" | 3.94 (100) | 14.17 (360) | 14.02 (356) | 8.86 (225) | 6.8 | 3.1 | E0125 - M01/AC | |
| NFD135 | 135 | 229 | 1″ | 3.94 (100) | 14.17 (360) | 14.02 (356) | 8.86 (225) | 6.8 | 3.1 | E0135 - M01/AC | |
| NFD175 | 175 | 297 | 1" | 3.94 (100) | 14.17 (360) | 14.02 (356) | 10.83 (275) | 7.0 | 3.2 | E0175 - M01/AC | |
| pressure correction | n factors | | To calculate maximum rated flow at pressures other than 100 psig: Max Rated Flow at 100 psig (per table above) X Factor = Max Rated Flow at new pressure | | | | | L. | ⊢Λ | | |

| pressure correction factors | | Max Rated Flow at 100 psig (per table above) X Factor = Max Rated Flow (per table above) X Factor = at new pressure | | | | | | | | | |
|-----------------------------|------|-------------------------------------------------------------------------------------------------------------------------------|------|------|------|------|------|------|------|------|--|
| Operating Pressure | psig | 60 | 70 | 85 | 100 | 115 | 145 | 175 | 205 | 235 | |
| | barg | 4 | 5 | 6 | 7 | 8 | 10 | 12 | 14 | 16 | |
| Correction Factor | | 0.76 | 0.84 | 0.92 | 1.00 | 1.07 | 1.19 | 1.31 | 1.41 | 1.51 | |

| specifications | Element Grade | | | | | | | | | |
|-----------------------------------------|----------------------|---------------------------------------|------------------------|---------------------------------------|-----------------------------------------|--|--|--|--|--|
| specifications | M25 | M5 | M1 | M01 | AC | | | | | |
| Maximum particle size class* | - | 3 | 2 | 1 | 1 | | | | | |
| Maximum oil content class* | - 4 2 1 | | 1 | 1 | | | | | | |
| Particle removal | 25 micron | 25 micron 5 micron 1 micron 0.01 micr | | 0.01 micron | 0.01 micron | | | | | |
| Maximum oil carryover at 68°F (20°C) | 10 ppm (10 mg/m³) | 5 ppm (5 mg/m³) | 0.1 ppm (0.1 mg/m³) | 0.01 ppm (0.01 mg/m ³) | 0.003 ppm (0.003 mg/m ³) | | | | | |
| Maximum temperature** | | 77°F (25°C) | | | | | | | | |
| Maximum working pressure | | 232 psig (16 barg) | | | | | | | | |



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* to ISO 8573-1:2001 (E). **depending upon model and configuration.

nano PURIFICATION SOLUTIONS